



# **PARTS CATALOG**

## **TRACTORS**

**Models I-40**

**I-400**

**FOREWORD****ALPHABETICAL INDEX**

The complete alphabetical index appears at the beginning of this publication. It is used to locate major groups, assemblies and components.

**NUMERICAL INDEX**

The numerical index of this publication follows the Alphabetical Index at the beginning of the publication and indicates at which grid location and page number a part number appears.

**ILLUSTRATIONS**

All illustrations are located on the left hand page with the text on the right. Except for some common hardware, all parts are identified with an item number which corresponds to the "item" column on the text page. This is followed by the part number, quantity and description.

**HARDWARE**

Common hardware not identified such as bolts, nuts, cotter pins and lube fittings, are listed indented in the text beneath the item to which they attach or fit. Common hardware listed indented beneath an item is NOT included unless specified. Example: (Incl. BOLT, LOCKWASHER AND NUT).

**ORDERING PARTS**

Be sure to refer to both the text and the illustration to assure ordering the correct part.

**RECOMMENDED DEALER STOCK**

A recommended dealer stock listing appears at the end of this publication.



AGRICULTURAL EQUIPMENT SECTOR  
BOX 512, MILWAUKEE, WI 53201



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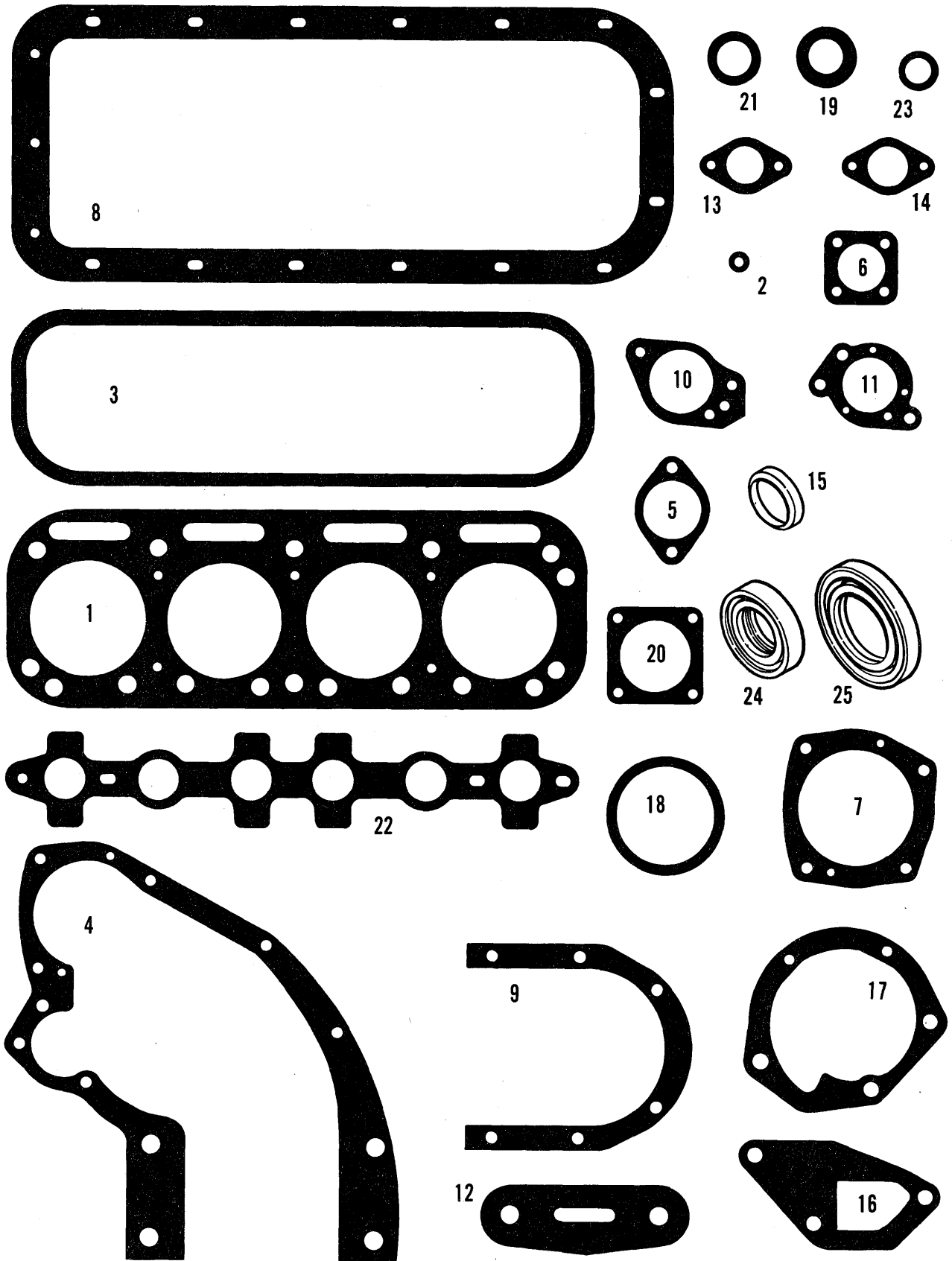
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0917376-6	61	1-C14	0920262-3	127	1-F 8	0923151-5	143	1-F24	4054825-7	75	1-D 4
0917379-0	83	1-D12	0920308-4	105	1-E10	0923232-3	105	1-E10	4055569-0	75	1-D 4
0917385-7	65	1-C18	0920328-2	105	1-E10	0923281-0	93	1-D22	4055845-4	63	1-C16
0917389-9	61	1-C14	0920333-2	137	1-F18	0923313-1	55	1-C 8	4055854-6	61	1-C14
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0917468-1	173	1-H 6	0920600-4	201	1-110	0923412-1	187	1-H20	4056705-9	67	1-C20
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0917642-1	71	1-C24	0921014-7	189	1-H22	0923501-1	99	1-E 4	4056711-7	67	1-C20
0917648-8	105	1-E10	0921039-4	143	1-F24	0923504-5	167	1-G24	4058876-6	67	1-C20
0917659-5	81	1-D10	0921069-1	31	1-B 8	0923511-0	127	1-F 8	4061737-5	69	1-C22
0917666-0	141	1-F22	0921089-9	81	1-D10	0923519-3	153	1-G10	4253254-9	137	1-F18
0917730-4	153	1-G10	0921137-6	129	1-F10	0923559-9	181	1-H14	4253863-7	201	1-110
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0917803-9	85	1-D14	0921176-4	87	1-D16	0923561-5	171	1-H 4	4255579-7	67	1-C20
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0918018-3	153	1-G10	0921211-9	167	1-G24	0923577-1	191	1-H24	4513922-7	71	1-C24
0918034-0	93	1-D22	0921212-7	135	1-F16	0923641-5	153	1-G10	4999079-9	75	1-D 4
0918175-1	77	1-D 6	0921332-3	31	1-B 8	0923663-9	183	1-H16	9002803-6	151	1-G 8
0918199-1	23	1-A24	0921333-1	35	1-B12	0923709-0	55	1-C 8	9002803-6	189	1-H22
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0918241-1	191	1-H24	0921355-4	73	1-D 2	0923854-4	195	1-1 4	9004256-5	45	1-B22
0918249-4	87	1-D16	0921360-4	145	1-G 2	0923881-7	155	1-G12			
0918258-5	169	1-H 2	0921375-2	149	1-G 6	0923895-7	199	1-1 8			
0918264-3	51	1-C 4	0921402-4	153	1-G10	0923896-5	199	1-1 8			
0918265-0	55	1-C 8	0921450-3	183	1-H16	0923929-4	195	1-1 4			





GASKET SETS  
GASOLINE



I-40 & I-400 TRACTORS  
ENGINE

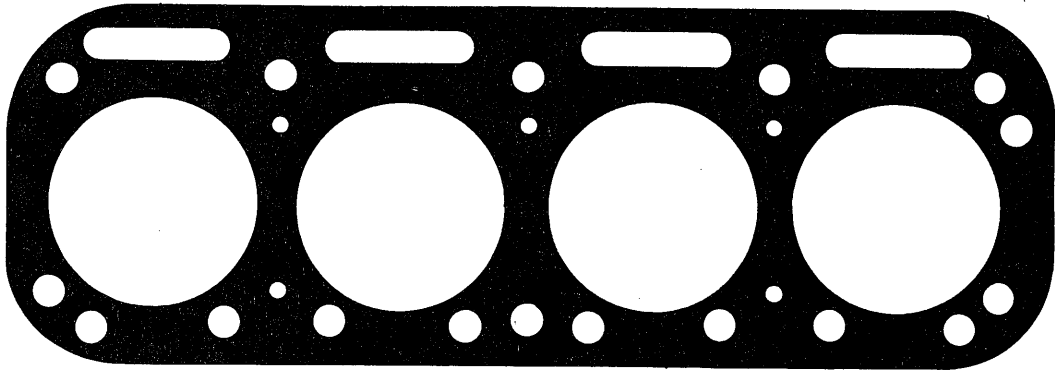
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GASKET SETS  
GASOLINE

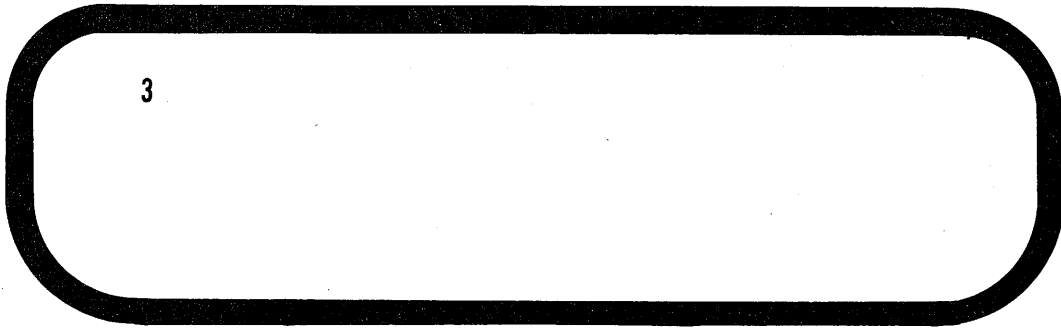
ITEM	NUMBER	QTY.	DESCRIPTION
—	0255326-1	—	GASKET SET, major engine overhaul
1	0227577-4	1	GASKET, cylinder head
2	0226477-8	4	PACKING, rocker arm cover stud
3	0255296-6	1	GASKET, rocker arm cover
4	0233204-7	1	GASKET, timing gear cover
5	0233207-0	1	GASKET, cover, power steering
6	0248969-8	1	GASKET, thrust cover
7	0233213-8	1	GASKET, governor cover
8	0232325-1	1	GASKET, oil snap
9	0233210-4	1	GASKET, retainer, rear oil seal
10	0233210-4	1	GASKET, oil pump
11	0228393-5	1	GASKET, oil pump cover
12	0233228-6	1	GASKET, oil filter base
13	0233208-8	1	GASKET, carburetor
14	0233209-6	1	GASKET, carburetor flange
15	0228542-7	1	GASKET, thermostat
16	0234382-0	1	GASKET, water pump
17	0207832-7	1	GASKET, water pump cover
18	0233212-0	1	GASKET, distributor drive housing
19	0233211-2	1	GASKET, distributor base
20	0228125-1	1	GASKET, thermostat cover
21	0230643-9	1	GASKET, thermostat
22	0234140-2	1	GASKET, intake & exhaust manifold
23	0226012-3	1	GASKET, drain plug
24	0226620-3	1	SEAL, crankshaft, front
25	0227572-5	1	SEAL, crankshaft, rear



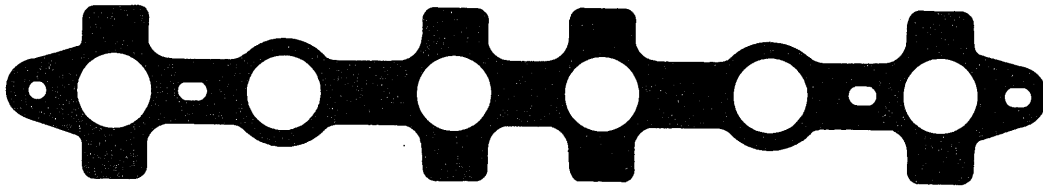
GASKET SETS  
GASOLINE



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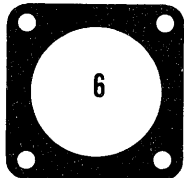
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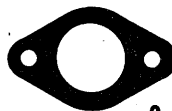
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I-40 & I-400 TRACTORS  
ENGINE

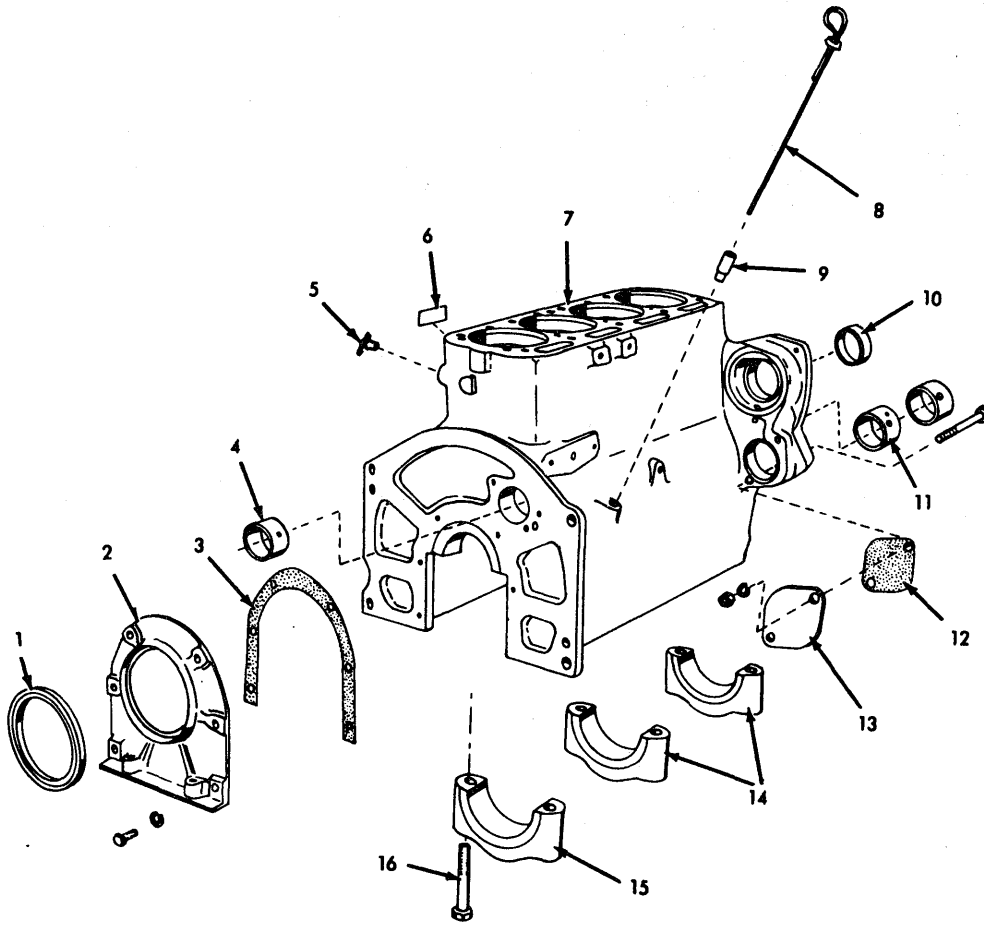
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GASKET SETS  
GASOLINE

ITEM	NUMBER	QTY.	DESCRIPTION
	0255325-3	—	GASKET SET, cylinder head over haul
1	0227577-4	1	GASKET, cylinder head
2	0226477-8	4	PACKING, rocker arm cover stud
3	0255296-6	1	GASKET, rocker arm cover
4	0234140-2	1	GASKET, intake & exhaust manifold
5	0233209-6	1	GASKET, carburetor
6	0228125-1	1	GASKET, thermostat cover
7	0230643-9	1	GASKET, thermostat
8	0233208-8	1	GASKET, carburetor
9	0228542-7	1	GASKET, thermostat

I-40 & I-400 TRACTORS  
ENGINE

CYLINDER BLOCK  
GASOLINE



I-40 & I-400 TRACTORS  
ENGINE

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CYLINDER BLOCK  
GASOLINE

ITEM	NUMBER	QTY.	DESCRIPTION
1	0227572-5	1	SEAL, crankshaft, rear
2	0227571-7	1	RETAINER, crankshaft, rear seal
	0923325-5	6	CAPSCREW
	0920426-4	6	LOCKWASHER
3	0233205-4	1	GASKET, crankshaft rear seal retainer
4	-----	2	BUSHING, camshaft, front & rear (Refer to CAMSHAFT group)
5	0912415-7	1	COCK, drain
6	0206289-1	1	DECAL, instruction, water drain
7	0234353-1	1	BLOCK ASY., cylinder (Incl. Items 4, 10, 11, & 14 thru 16)
8	0231188-4	1	ROD ASY., oil level gauge (Incl. SEAL)
9	0230331-1	1	BUSHING, oil level gauge rod
10	-----	1	BUSHING, governor gear (Refer to GOVERNOR group)
11	-----	1	BUSHING, camshaft, center (Refer to CAMSHAFT group)
12	0233207-0	1	GASKET, oil pump opening cover
13	0227574-1	1	COVER, oil pump opening
	0916389-0	2	CAPSCREW
	0904206-0	2	LOCKWASHER
	0916602-6	2	NUT
14	0234276-4	2	CAP, main bearing, front & center
15	0234277-2	1	CAP, main bearing, rear
16	0922510-3	6	CAPSCREW, main bearing cap
-	-----	1	DECAL (Engine Designation)
-	0291009-9	-	ENGINE ASY., gasoline, distributor ignition (Does not include FLYWHEEL, CLUTCH SHAFT BUSHING, CARBURETOR LINK, LINK SPRING, CARBURETOR, CLUTCH, MUFFLER, AIR CLEANER, STARTING CRANK, STARTING MOTOR, GENERATOR, FAN, or FAN BELT)