

# **PARTS CATALOG**

## **TRACTORS Model 640 Loader Model 644 Forklift**

LITHO IN U.S.A.

FORM 9005804  
JULY, 1980

**FOREWORD****ALPHABETICAL INDEX**

The complete alphabetical index appears at the beginning of this publication. It is used to locate major groups, assemblies and components.

**NUMERICAL INDEX**

The numerical index of this publication follows the Alphabetical Index at the beginning of the publication and indicates at which grid location and page number a part number appears.

**ILLUSTRATIONS**

All illustrations are located on the left hand page with the text on the right. Except for some common hardware, all parts are identified with an item number which corresponds to the "item" column on the text page. This followed by the part number, quantity and description.

**HARDWARE**

Common hardware not identified such as bolts, nuts, cotter pins and lube fittings, are listed indented in the text beneath the item to which they attach or fit. Common hardware listed indented beneath an item is NOT included unless specified. Example: (Incl. BOLT, LOCKWASHER AND NUT).

**ORDERING PARTS**

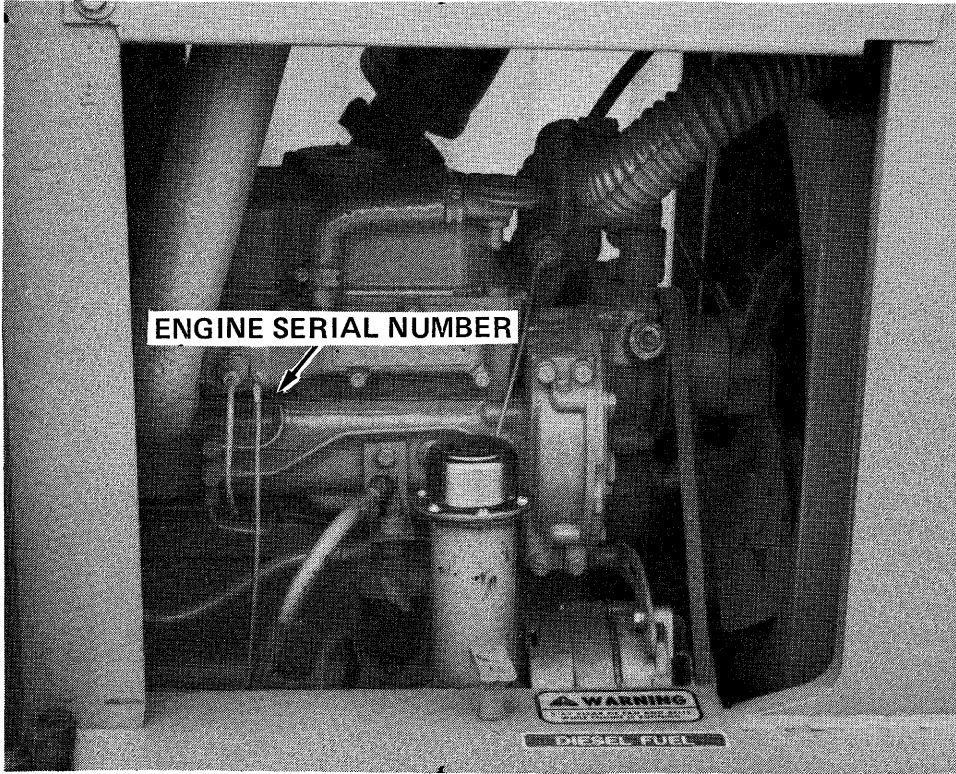
Be sure to refer to both the text and the illustration to assure ordering the correct part.

**RECOMMENDED DEALER STOCK**

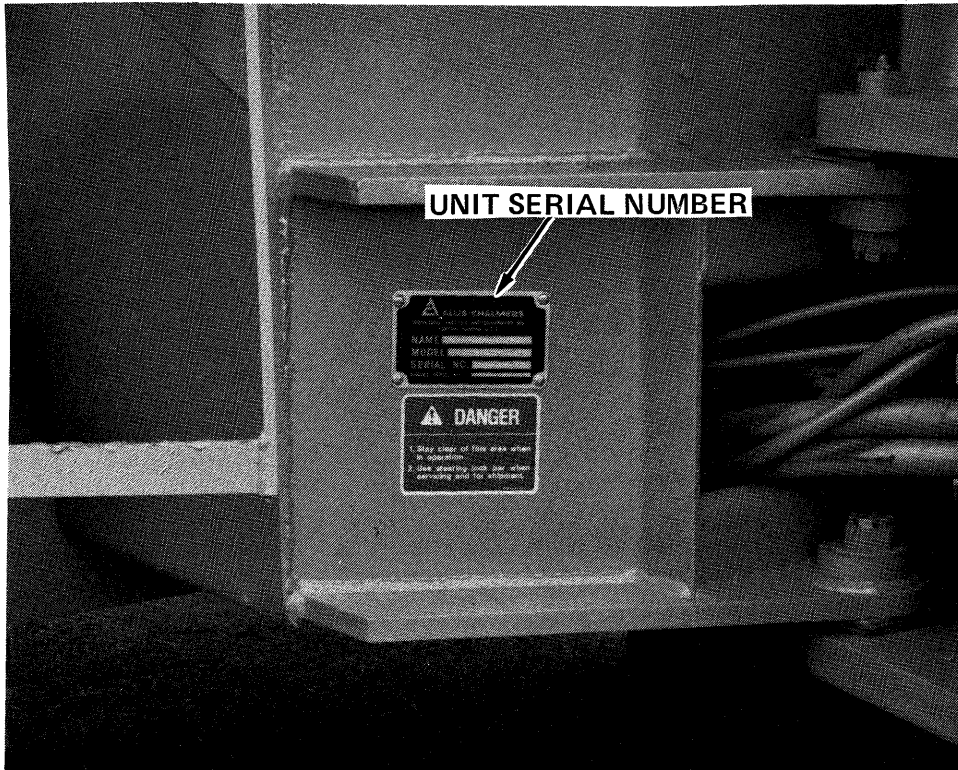
A recommended dealer stock listing appears at the end of this publication.



SERIAL NUMBER LOCATION



ENGINE SERIAL NUMBER



UNIT SERIAL NUMBER

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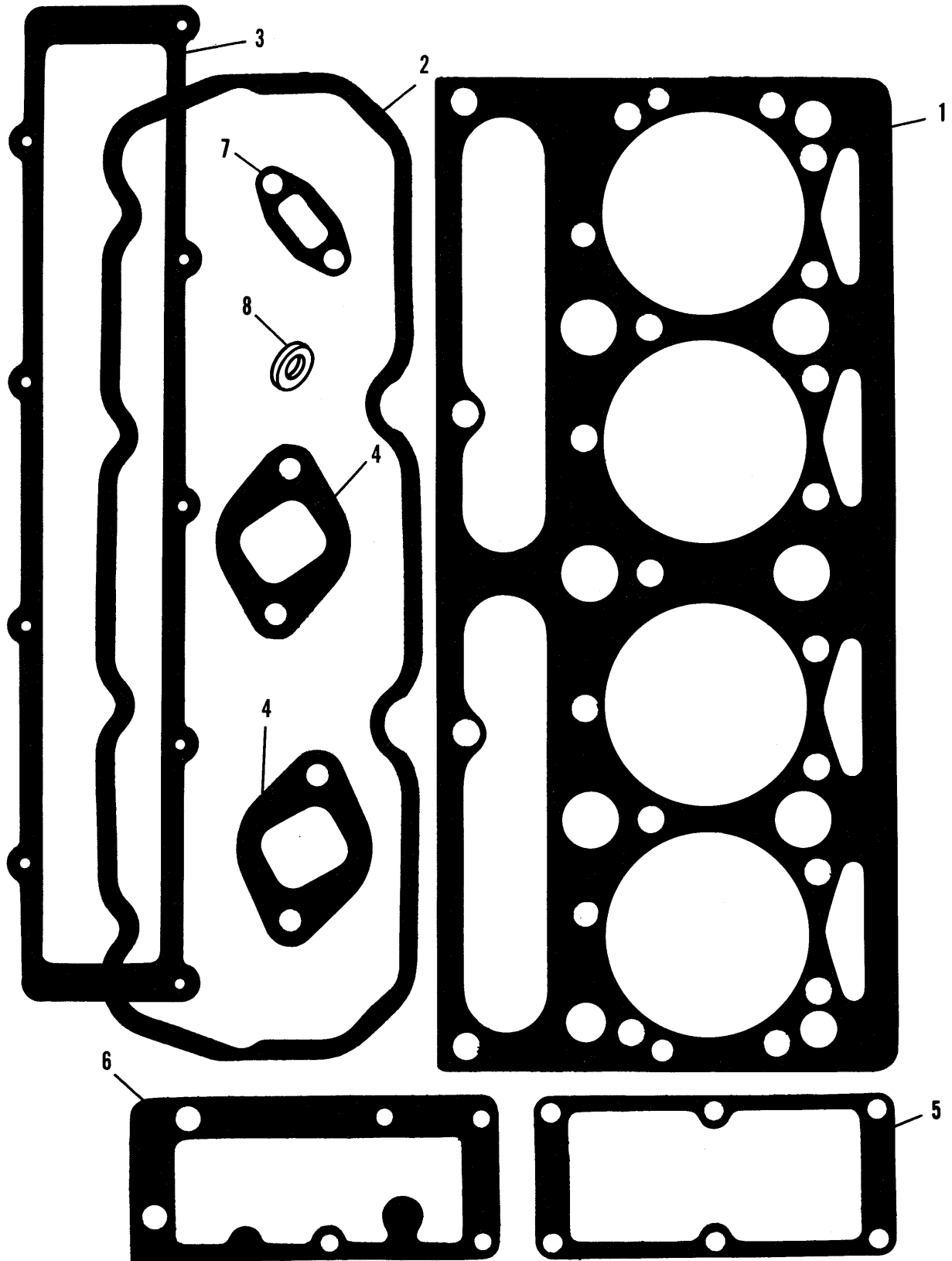
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C



GASKET SET  
TOP OVERHAUL



**640 LOADER & 644 FORKLIFT**  
ENGINE

**GASKET SET**  
TOP OVERHAUL

| ITEM | NUMBER  | QTY. | DESCRIPTION                             |
|------|---------|------|---|
| —    | 1019863 | 1    | GASKET SET, top overhaul                |
| 1    | 1019725 | 1    | GASKET, cylinder head                   |
| 2    | 8014189 | 1    | GASKET, cylinder head cover             |
| 3    | 1019845 | 1    | GASKET, induction manifold              |
| 4    | 1019848 | 2    | GASKET, exhaust manifold and water pump |
| 5    | 2080044 | 1    | GASKET, end cover                       |
| 6    | 8014274 | 1    | GASKET, thermostat                      |
| 7    | 1011802 | 1    | GASKET, outlet connection               |
| 8    | 251284  | 4    | WASHERS, injectors                      |